

# MANAGEMENT SYSTEM CERTIFICATE

Certificate No:  
114461-2012-AQ-GER-DAkKS

Initial certification date:  
17. November 2009

Valid:  
17. November 2018 - 16. November 2021

This is to certify that the management system of

## **HIMMEL Antriebstechnik GmbH & Co. KG**

Venneweg 28, 48712 Gescher, Germany

and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:

**ISO 9001:2015**

This certificate is valid for the following scope:

**Development, design, production and sales of gearboxes, electric Motors- and switchgear- developments, programming and sales of automation and visualisation systems, production and sales of pumps and hydraulic units, repair of pumps and electric machines**

Place and date:  
Essen, 09. November 2018



Deutsche  
Akkreditierungsstelle  
D-ZM-18453-01-00

For the issuing office:  
DNV GL - Business Assurance  
Schnieringshof 14, 45329 Essen, Germany

**Thomas Beck**  
Technical Manager

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.

ACCREDITED UNIT: DNV GL Business Assurance Zertifizierung und Umweltgutachter GmbH, Schnieringshof 14, 45329 Essen, Germany.  
TEL: +49 201 7296-222. [www.dnvgl.de/assurance](http://www.dnvgl.de/assurance)

Certificate No: 114461-2012-AQ-GER-DAkKS  
Place and date: Essen, 09. November 2018

## Appendix to Certificate

### HIMMEL Antriebstechnik GmbH & Co. KG

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
Himmel GmbH	Venneweg 28, 48712 Gescher, Germany	Conceptual design, hardware-design, software-development, installation and commissioning of control systems for monorail and conveyor systems. Conceptual design and completion of material handling and conveying systems based on the modular assembly conveyor system (MACS) and the modular aluminum assembly profile system (MAPS). Development and documentation of all parts for the MACS and MAPS systems
LAT Maschinen- und Antriebstechnik GmbH & Co.KG	Venneweg 28, 48712 Gescher, Germany	Development, production and sales of drum motors, hydraulic systems and drives
hoelschertechnik- gorator <sup>®</sup> GmbH & Co.KG	Venneweg 28, 48712 Gescher, Germany	Development, production and sales of machines, plants and structural steel work
HIMMEL Antriebstechnik GmbH & Co. KG	Venneweg 28, 48712 Gescher, Germany	Development, production and sales of gearboxes, electric motors- and switchgear- systems, programming and sales of automation and visualization systems, production and sales of pumps and hydraulic units, repair and maintenance of pumps and electric machines
HIMMEL Tür- und Torantriebe GmbH & Co. KG	Venneweg 28, 48712 Gescher, Germany	Development, production and sales of drive systems for the door and gate industry
PVG Pumpen-Vertrieb Gescher GmbH	Venneweg 28, 48712 Gescher, Germany	Sales of pumps and hydraulic aggregates Repair and maintenance of pumps and hydraulic aggregates